

AMENDMENTS TO THE SPECIFICATION

Please replace paragraph [0026] as follows:

[0026] Referring now to Fig. 1 there is illustrated part of a sandwich element production system as viewed from above. This system, in employing the method in accordance with the invention, produce sandwich door elements consisting of two panel-type skins joined by a frame in the outer portion. A PUR/PIR (polyurethane/polyisocyanurate)foam is jetted into the volume defined by the skins and the frame. The present invention relates to this procedure.